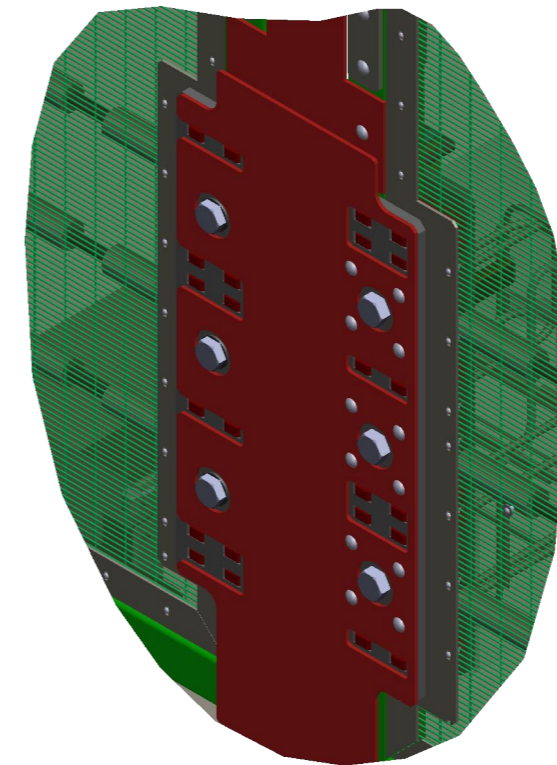
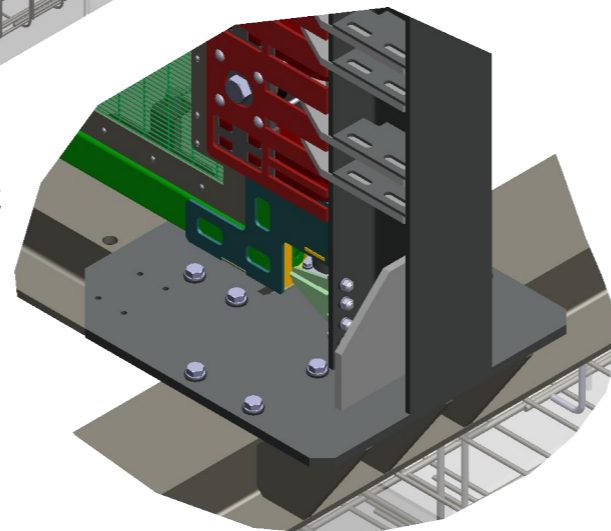


A
NOTE:
VRN 500 ANTI BALLISTIC ARMOR
PLATING BUILT INTO FRAME

A(0.074)

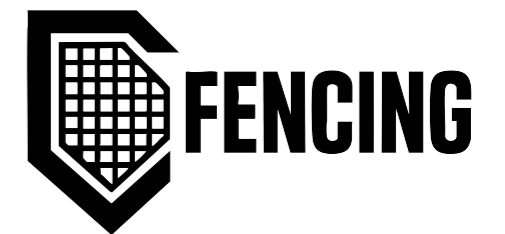


B(0.074)



C(0.06)

SCALE 0.03



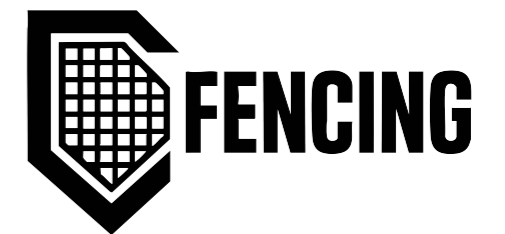
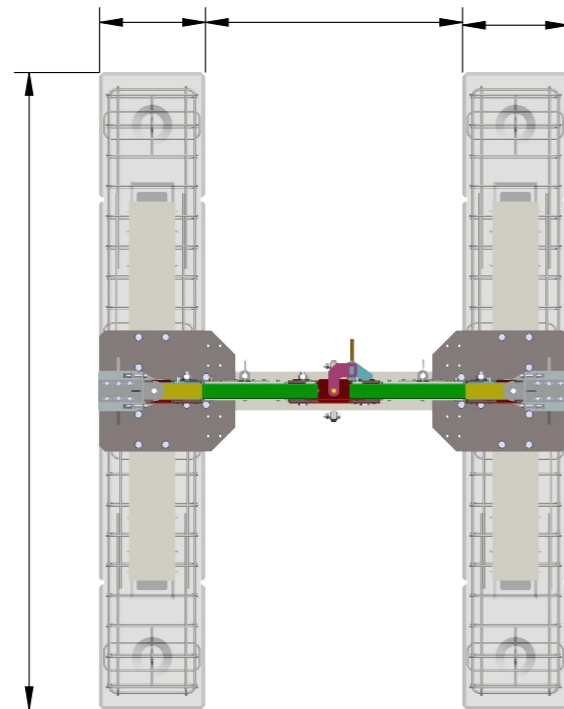
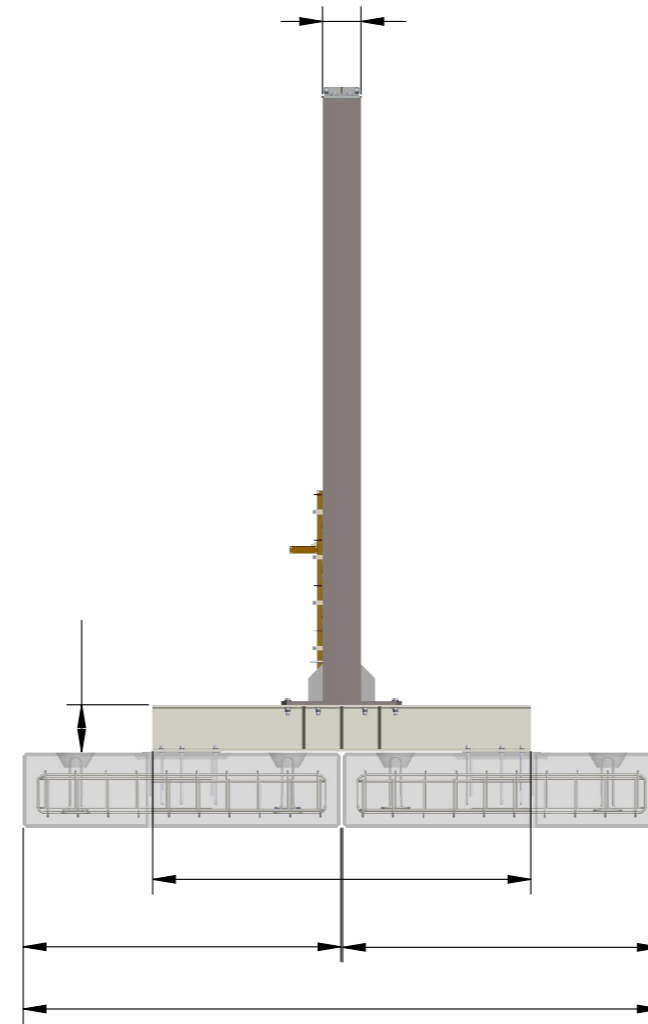
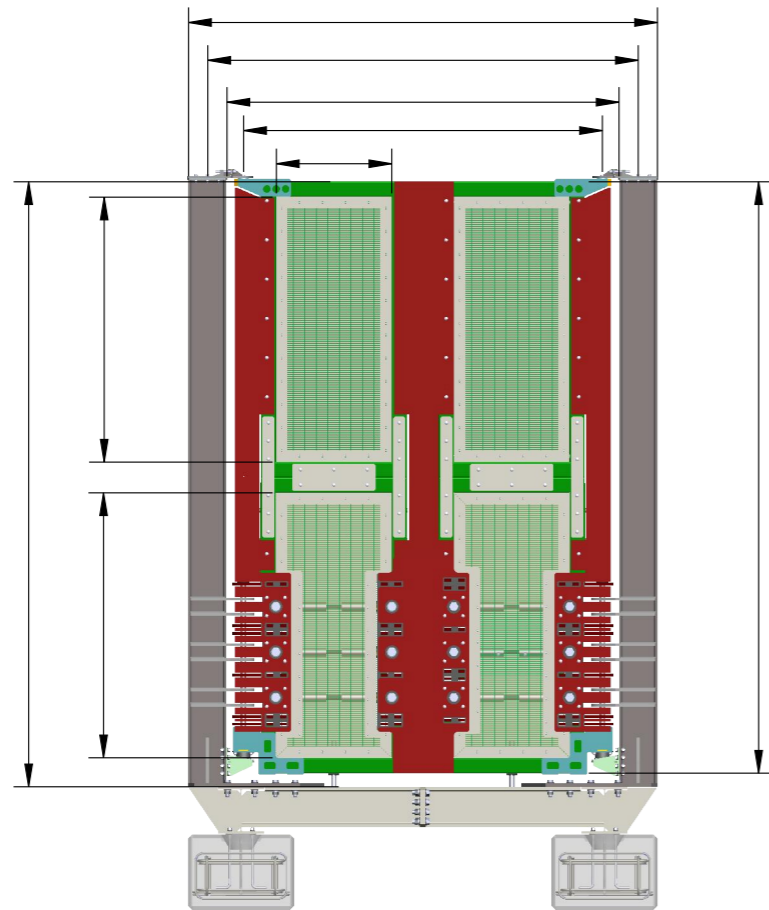
ITEM	DOC. NO.	DESCRIPTION	QTY
10	M12X150_CUPSQUARE	M12 x 150 CUP SQUARE BOLT	57
9		VRN COVER PLATE 4	2
8		VRN COVER PLATE 3	2
7		VRN COVER PLATE 2	1
6		VRN COVER PLATE 1	1
5		LEFTLEAF ASSY	1
4		GATE STOP ARM W/ASSY	2
3		RIGHT LEAF ASSY	1
2		MOUNTING COLUMN ASSY	2
1		8.5m GATE FOUNDATION SUPPORT	1

Reocrd Sheet	Date	Name	6000 - 8000	± 3
			2000 - 4000	± 2
General angular Tolerances			1000 - 2000	± 1.2
< 20° ± 1°	> 20° ± 2°		315 - 1000	± 0.8
Surface texture To			120 - 315	± 0.5
ISO 1302-1978			30 - 120	± 0.3
Roughness values Ra = um			6 - 30	± 0.2
Machining Code			5 - 6	± 0.1
General linear tolerances			Rev	

Rev	Revision	Name	Date	Chk'd	App'd

Scale	0.037	Date	2017-02-21
Drawn	EVELDS		
Checked			
Approved			
Replacement for :			
Superseded by :			

Project:	Material:	SEE PARTS LIST	Weight:	
	Finish:			
Title:				
Drawing No:		Sheet 1 of 2	Rev:	01



ITEM	DOC. NO.	DESCRIPTION	QTY
10		M12 x 150 CUP SQUARE BOLT	57
9		VRN COVER PLATE 4	2
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Reocrd Sheet	Date	Name	6000 - 8000	± 3
			2000 - 4000	± 2
General angular Tolerances			1000 - 2000	± 1.2
< 20° ± 1°			> 20° ± 2°	± 0.8
Surface texture To ISO 1302-1978 Roughness values Ra = um Machining Code			120 - 315	± 0.5
			30 - 120	± 0.3
			6 - 30	± 0.2
			5 - 6	± 0.1
General linear tolerances			Rev	

Rev	Revision	Name	Date	Chk'd	App'd

Scale	0.02	Date	2017-02-21
Drawn	EVELDS		
Checked			
Approved			
Replacement for :			
Superseded by :			

Project:	Material: SEE PARTS LIST	Weight: 25546965746.6kg
Title:		
Drawing No:		
Sheet 2 of 2		Rev: 01